

## **COB/Polyurethane Transparent Candy Color “Dye/Ink”**

### **Description**

Transparent color to apply over the appropriate base paint color. Must be followed with clearcoat lacquer.

### **Mixing Ratio**

Your candy paint will already have been mixed with polyurethane thinner/reducer at a ratio of 2:1 ie 2 parts paint to 1 part thinner/reducer unless you have specified otherwise.

### **Application**

Spray viscosity at 20 °C: 14"-15" DIN 4; HS CYCLE: 20-22" DIN4

Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 - 3 (approximately)

**Please note the number of coats will affect the final color thus a test spray comparison should be made with the original paintwork before applying paint to the vehicle. Do not apply a thick film. The color will darken with more coats. Always do a test first. Use of the correct base is vital.**

### **Drying Times**

Allow 15 minutes between coats. Allow to dry for 30 minutes in a dust free environment and then follow directly with clearcoat lacquer.